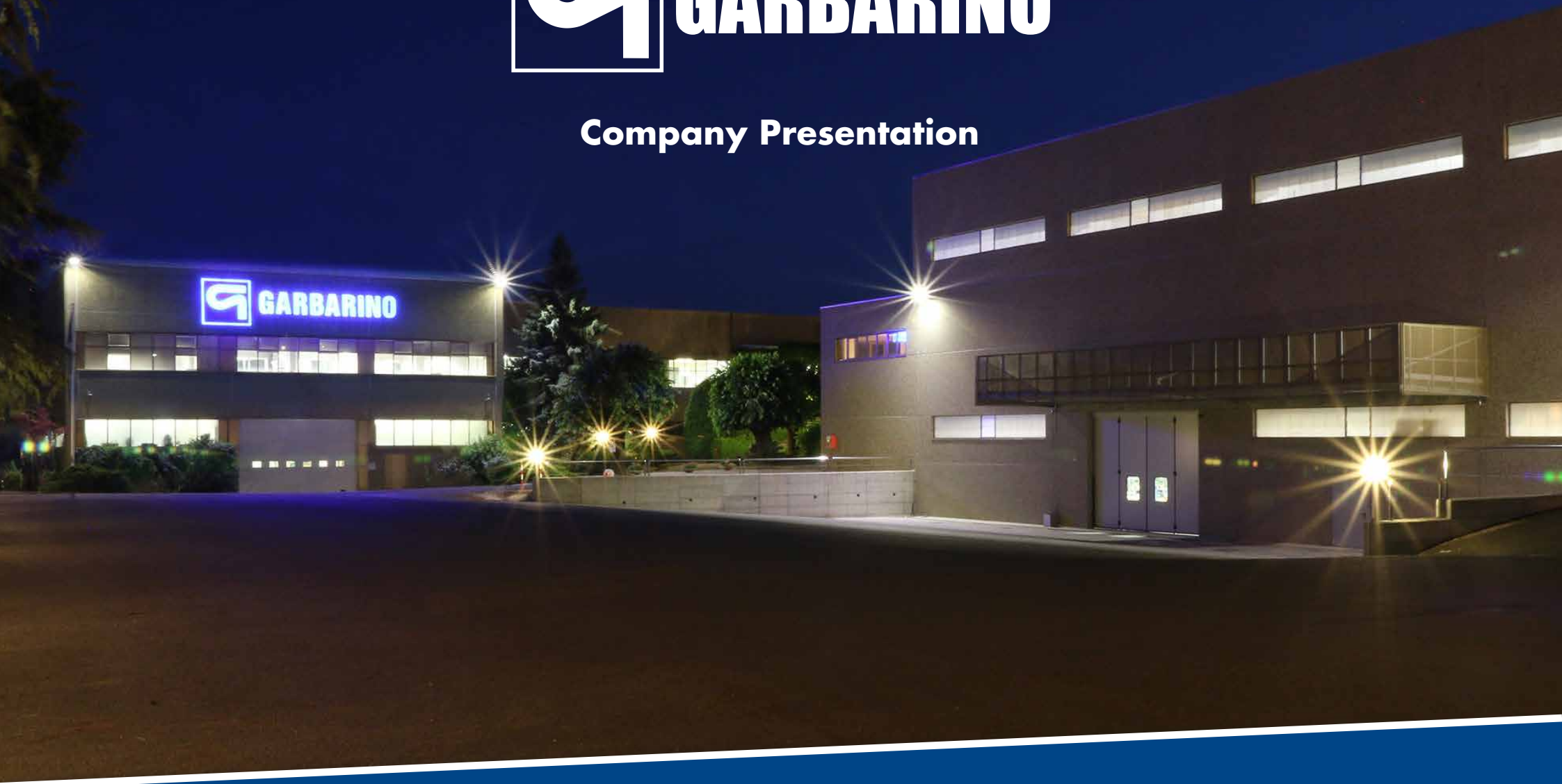


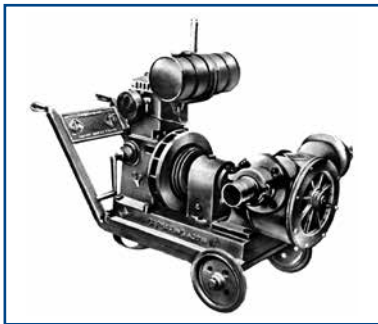


Company Presentation



Company History

Founded in 1932 by Paolo Garbarino



1932
Wine Industry field



60's
Marine field



50's
Italian Navy Supplier



80's
Industrial field

Location in Italy



Acqui Terme (AL), Piedmont

 HEADQUARTERS

 2 WORKSHOPS

Company Features

Tailor Made products

High quality standards

Long experience

High flexibility

Technical consultancy

After sales

Warehouse - Spare parts

Materials

Quality Standards

ISO 9001:2015

by RINA

ISO 14001:2015

by RINA

AQAP 2110

by the Italian Ministry of Defence since 1987

Classification societies:

RINA, ABS, BV, LR, DNV GL, NKK, RS, RRR



Markets: marine&offshore, navy and industry

Marine&Offshore

supplier of major shipyards in Europe and Asia, ship owners worldwide, world market leader in cruise shipbuilding

Navy

official supplier of the Italian Navy since 1950,
supplier of several foreign navies

Industry

pumps specifically manufactured for industrial applications and different type of plants

Marine&Offshore



Shipyards References

FINCANTIERI



T. MARIOTTI



CHANTIERS DE L'ATLANTIQUE



NAVAL GROUP



Vessels Type

- CRUISE VESSELS
- MEGA YACHTS
- WORK BOATS:
 - Tug boats,
 - Supply vessels,
 - AHTS,
 - Oceanographic/ research vessels.
- GENERAL CARGO SHIPS
- CONTAINER CARRIERS
- BULK CARRIERS
- OIL TANKERS/OBO's
- FERRIES, RO-RO / PAX
- OFFSHORE:
 - Semi-Sub platforms,
 - Drilling platforms,
 - Drilling ships,
 - FPSO's
- LPG / LNG
- CHEMICAL/PRODUCT CARRIERS
- OTHERS:
 - Floating Docks,
 - Floating Power Stations,
 - Heavy Bulk Cargo Barges,
 - Pipe laying vessels

Cruise References



Marine and Naval Applications

- Main and auxiliaries cooling
- Ballast service
- Bilge service
- Deck water sealing
- Sludge
- Sewage transfer
- Main engine lub oil system
- Lub oil, fuel oil, waste oil transfer
- Boiler feed
- Economizer circulation
- Fire fighting & general services
- Fresh water system
- AC chilled water circulation
- HT/LT circulation
- Grey / Black water handling
- Water chilling
- Scrubber system
- Ballast water treatment



Navy



Naval Quality Standards



- NATO AQAP-2110
- Military Standards MIL STD:
- Mechanical Vibrations MIL STD 167-1
- Airborne Sound MIL STD 740 1
- Structure borne vibrations MIL STD 740 2
- Shock Test MIL S 901 D
- Non magnetic executions

Naval Yards and Vessels Type



Naval Yards

- Fincantieri - Italy
- Intermarine - Italy
- NAVAL Group - France
- Chantiers de l'Atlantique - France
- Chantiers Piriou - France
- Navantia - Spain
- Umoe Mandal Shipyard - Norway
- Schelde Naval Shipbuilding - Holland
- Elefsis Shipyard - Greece
- Remontowa Shipbuilding - Poland
- Boustead Naval Shipyard - Malaysia
- Hyundai Heavy Industries - Korea
- ST Marine - Singapore
- PT Pal - Indonesia
- Arsenal de Marinha do Rio de Janeiro - Brazil

Vessels Type

- Aircraft Carriers
- Submarines
- Frigates
- Mine Hunters
- Corvettes
- Destroyers
- Patrol Boats
- Oceanographic vessels
- Training vessels

Naval References

Europe:

-  • Italian Navy
-  • French Navy
-  • Spanish Navy
-  • Finnish Navy
-  • Royal Norwegian Navy
-  • Royal Netherlands Navy
-  • Belgium Navy
-  • Russian Navy
-  • Hellenic Navy
-  • Polish Navy
-  • Bulgarian Navy

Asia:

-  • Iraqi Navy
-  • Qatari Navy
-  • U.A.E. Navy
-  • Royal Navy of Oman
-  • Bangladesh Navy
-  • Republic of China Navy
-  • Royal Thai Navy
-  • Royal Malaysian Navy
-  • Singapore Navy
-  • Indonesian Navy

Naval References

Africa:



- Algerian Navy



- Royal Moroccan Navy



- Libyan Navy



- Nigerian Navy



- South African Navy

America:



- Mexican Navy



- Venezuelan Navy



- Ecuadorian Navy



- Peruvian Navy



- Brazilian Navy

Industry



Industrial Plants

- Desalination plants
- Power plants
- Sewage, water treatments
- Paper industries
- Sugar industries
- Processing plants:
up-stream applications
- Chemical and petrochemical plants
- Pharmaceutical industries
- Steelworks
- Refineries
- Painting plants
- Acrylic fibers production plants



Industrial Applications

- Cooling service
- Sea water service
- Acid and alkaline liquids with suspended solids transfer
- Hydrocarbons transfer
- Condensate and gaseous fluids transfer
- Drain service
- Reverse osmosis
- Boiler feed
- Chemical services
- Air conditioning, air cooling, chilled water services
- Oil&gas upstream various services
- Screen wash system service



Industrial References



ALSTOM



أرامكو السعودية
Saudi Aramco



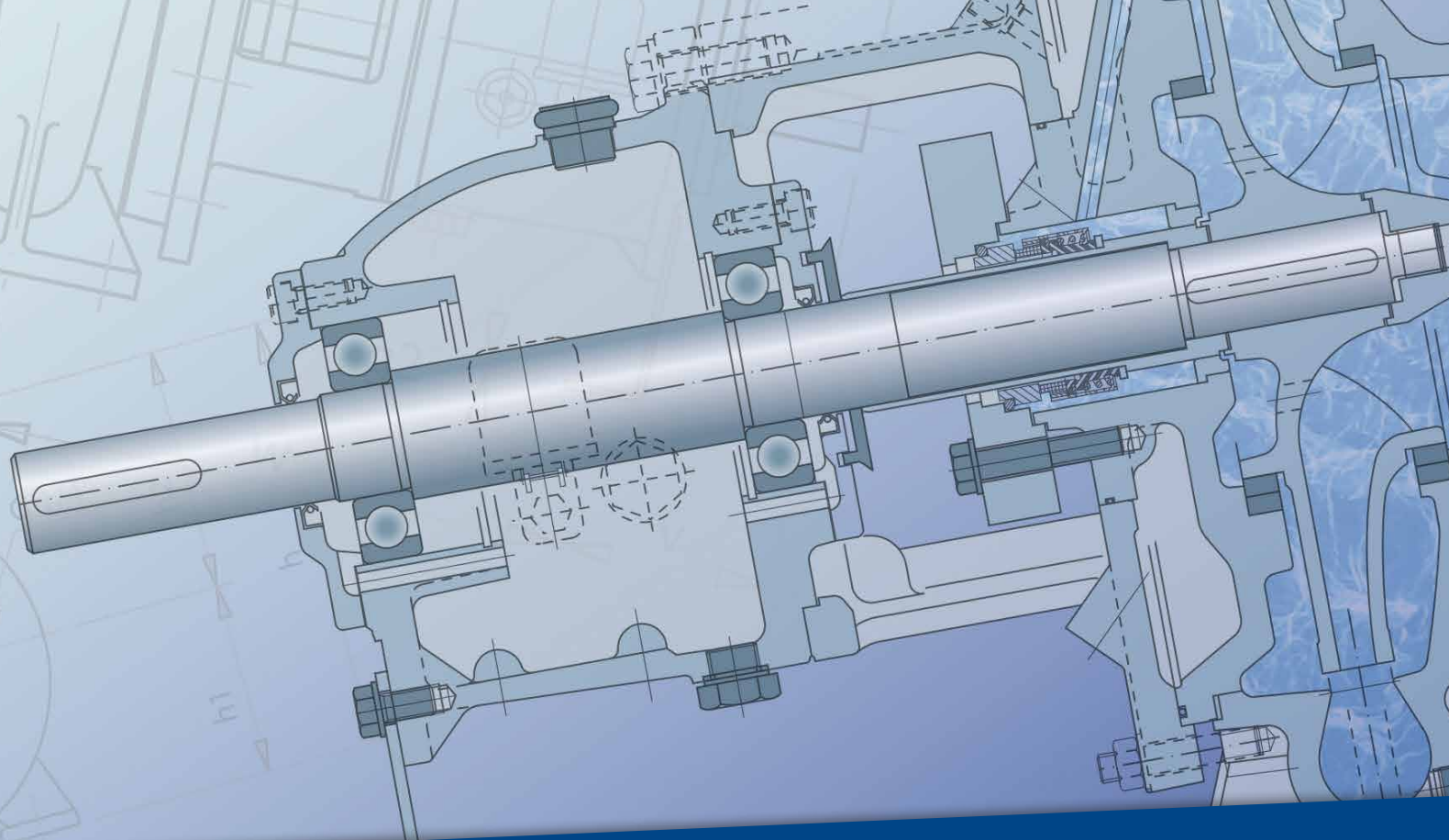
Production

DNs

DNd

i1

h1



Products

CENTRIFUGAL PUMPS

MU	pumps according to EN 733
MU-L	vertical in line pumps
MU-LDS	vertical in line double suction pumps
VS	vertically suspended line-shaft pumps
MCA	recessed impeller torque flow pumps
CN	chemical pumps according to ISO 2858-5199
ZN	diathermic oil circulation pumps
BT	side channel pumps
G	multistage pumps

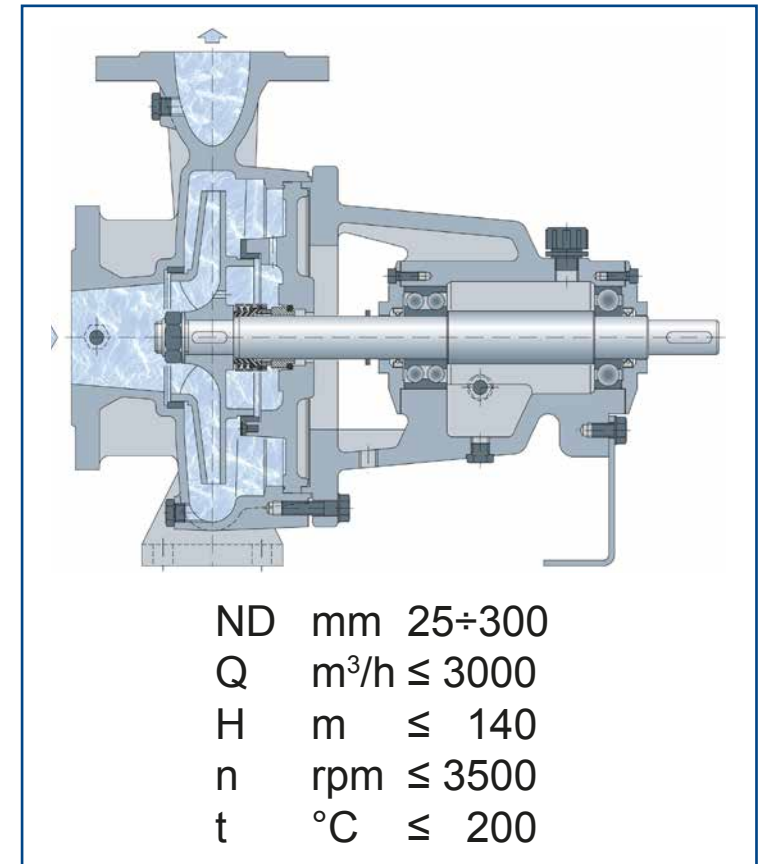
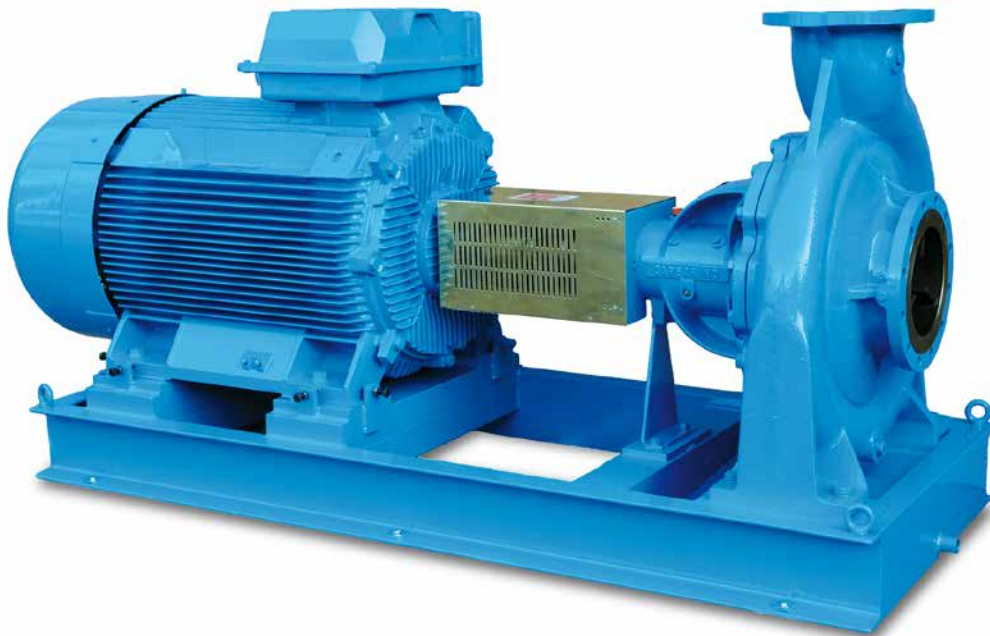
GH	multistage high pressure pumps
MM	fire fighting naval pumps
MPF	portable diesel engine fire pumps
VL	main engine lubrication pumps
AD	self-priming pumps with open impeller

POSITIVE DISPLACEMENT PUMPS

P	hollow oscillating disk pumps
IN	gears pumps
SWL	piston pumps

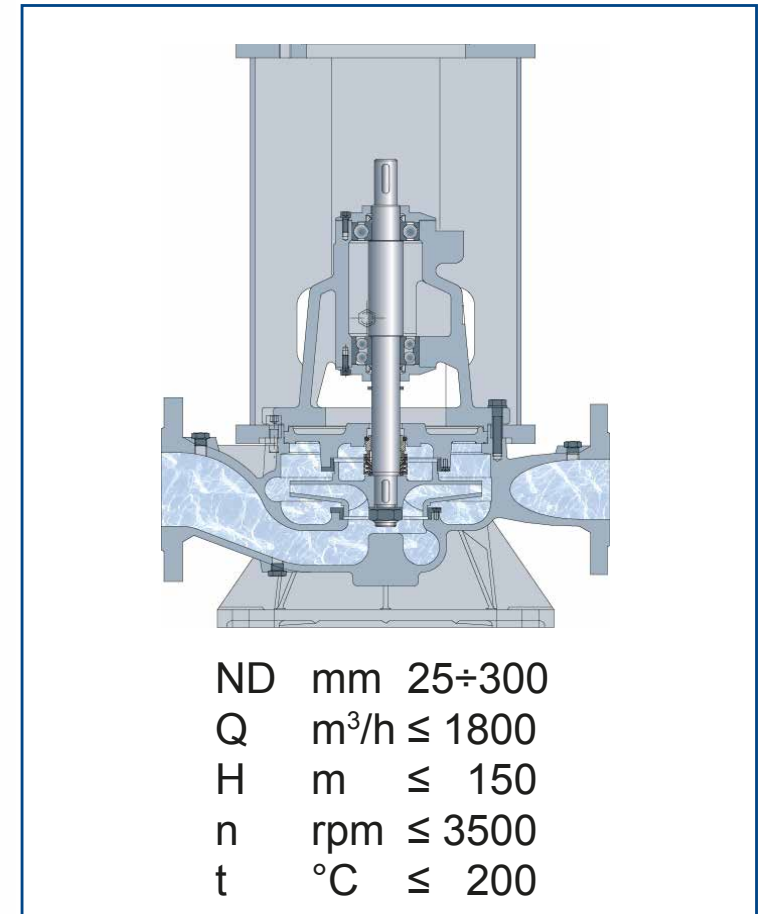
Horizontal pump (according to EN 733)

- Self-priming by liquid ring or air ejector
- Disassembly back pull out system
- Oil Lubrication
- Bare shaft and close-coupled executions
- Exchangeable components
- Easy-replaceable wear rings



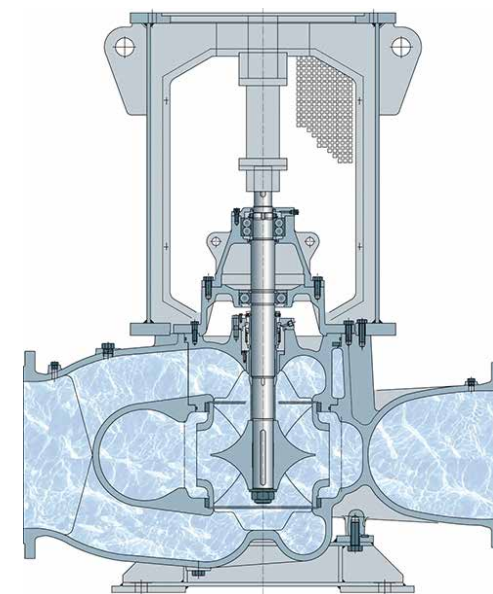
Vertical in line pump

- Space saving configuration
- Higher structural stiffness:
baseplate casted with casing
- Self-priming by liquid ring or air ejector
- Disassembly back pull out system flexible
coupling with spacer
- Grease Lubrication
- Bare shaft and close-coupled executions
- Exchangeable components



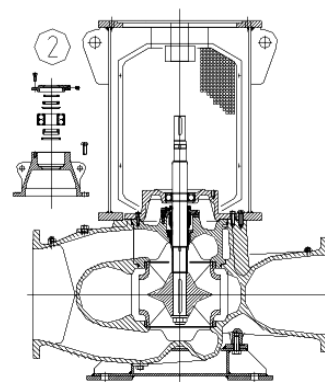
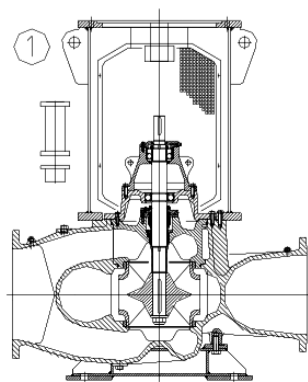
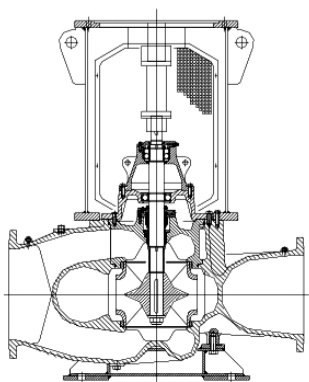
In line double suction pump

- Low NPSH and no axial thrust
- Double volute casing and double suction impeller
- Double volute for minimum radial load on impeller
- Back pull out for internal part without motors and pipes removing

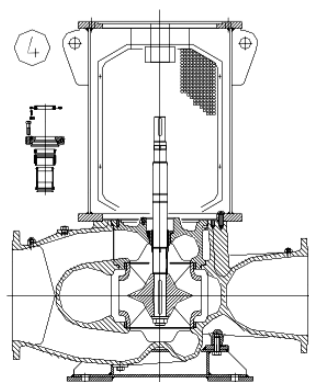
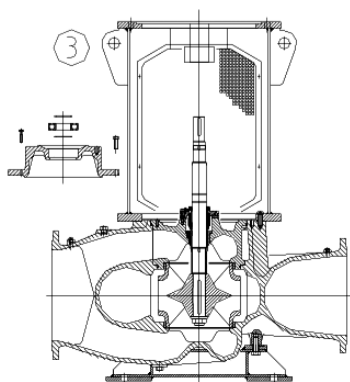


ND	mm	250÷450
Q	m ³ /h	≤ 3500
H	m	≤ 55
n	rpm	≤ 1780
t	°C	≤ 120

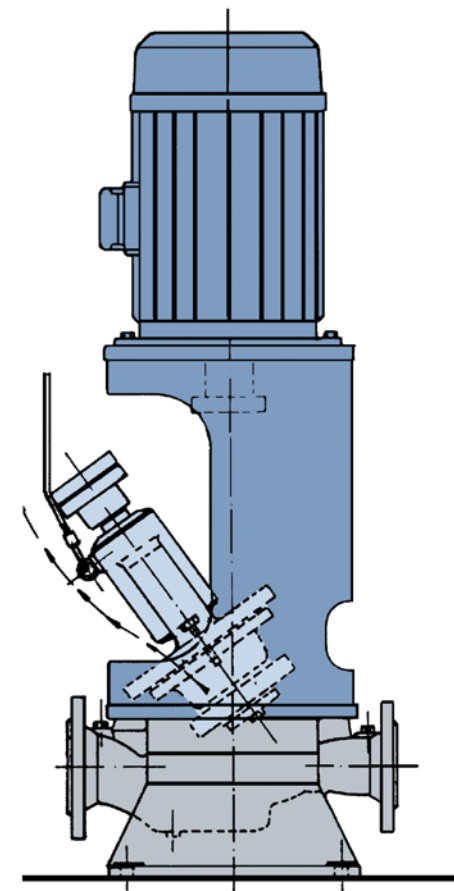
Back pull-out system



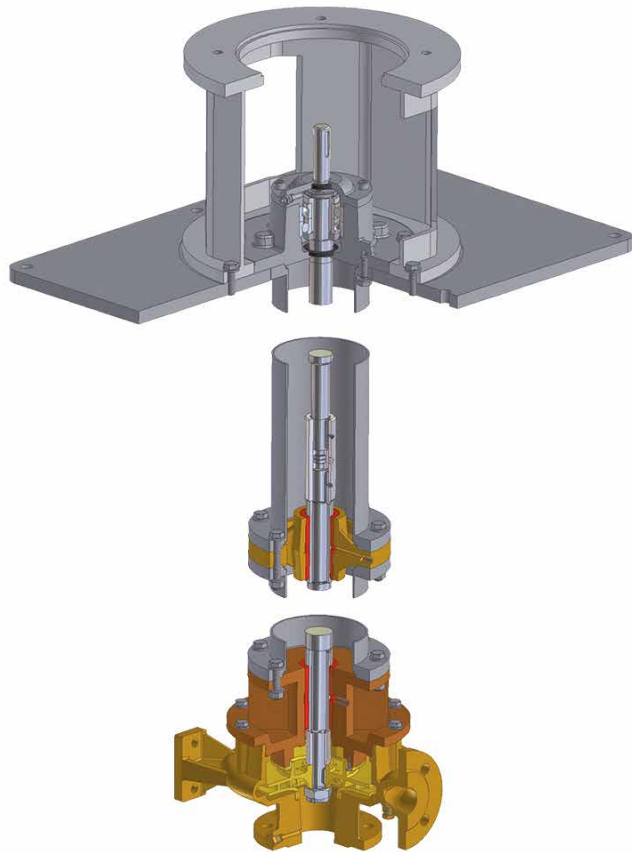
MU-LDS sequence



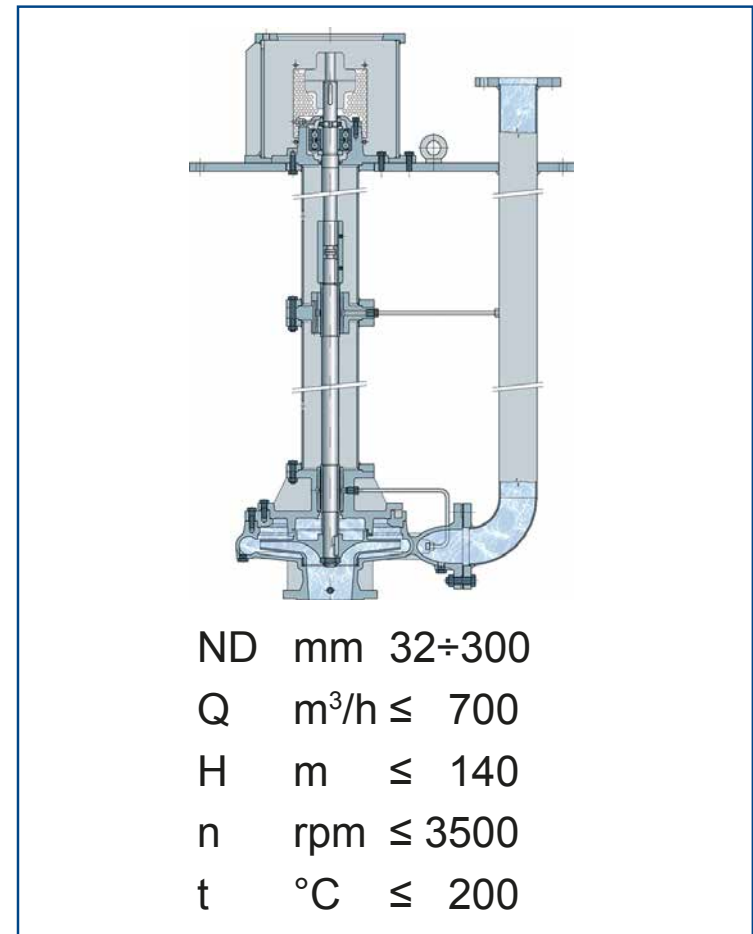
MU-L



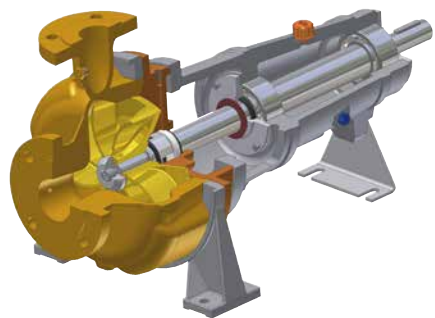
Vertically suspended line-shaft pump



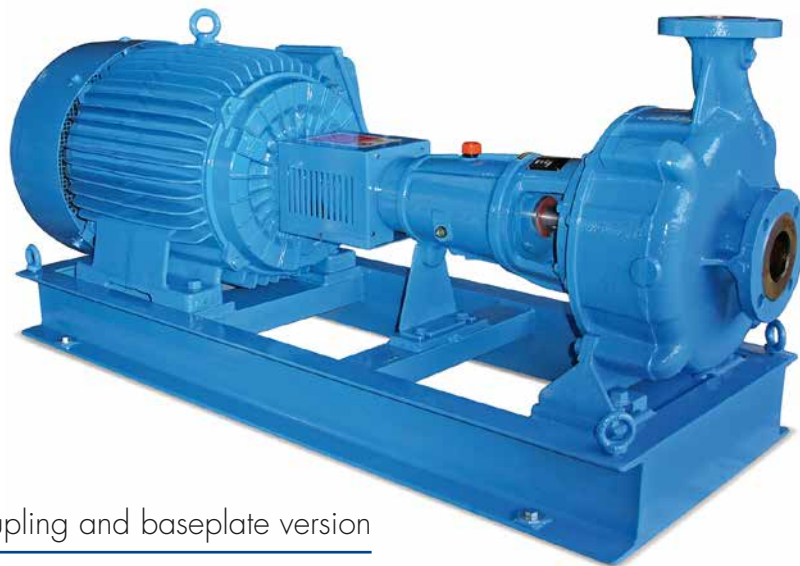
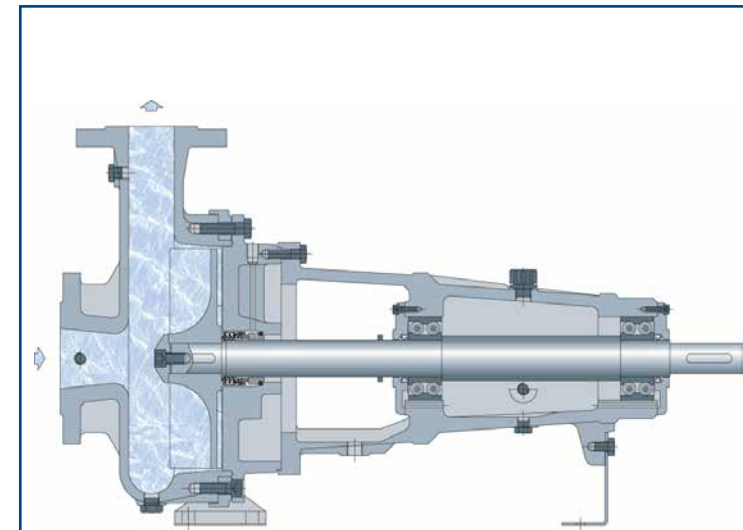
bare shaft version



Recessed impeller torque flow pump



bare shaft version

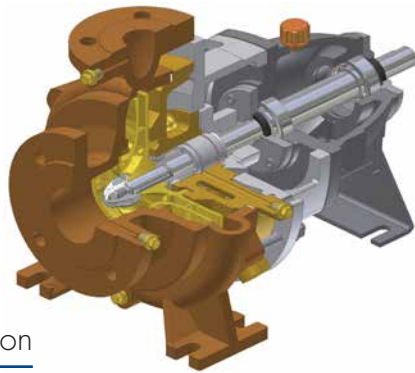


coupling and baseplate version

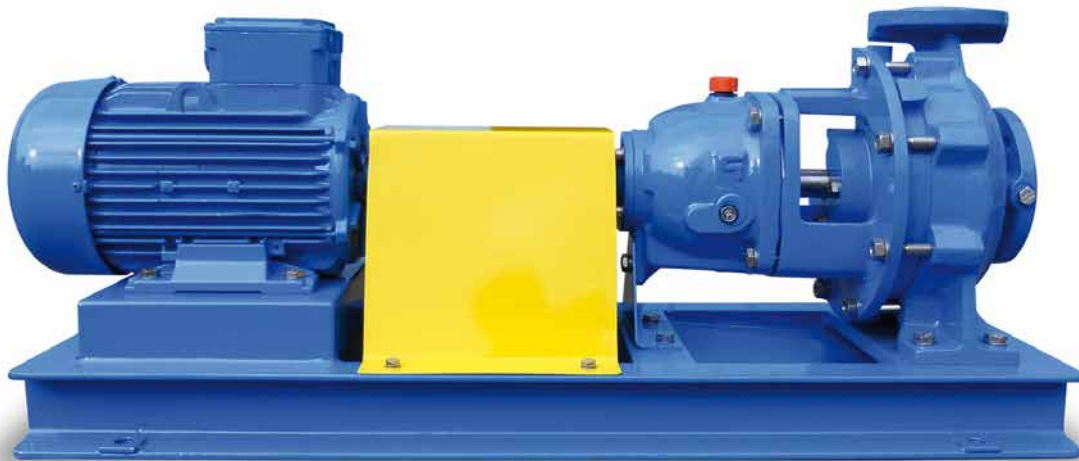
ND	mm	32÷150
Q	m ³ /h	≤ 500
H	m	≤ 100
n	rpm	≤ 3500
t	°C	≤ 200

Chemical pump

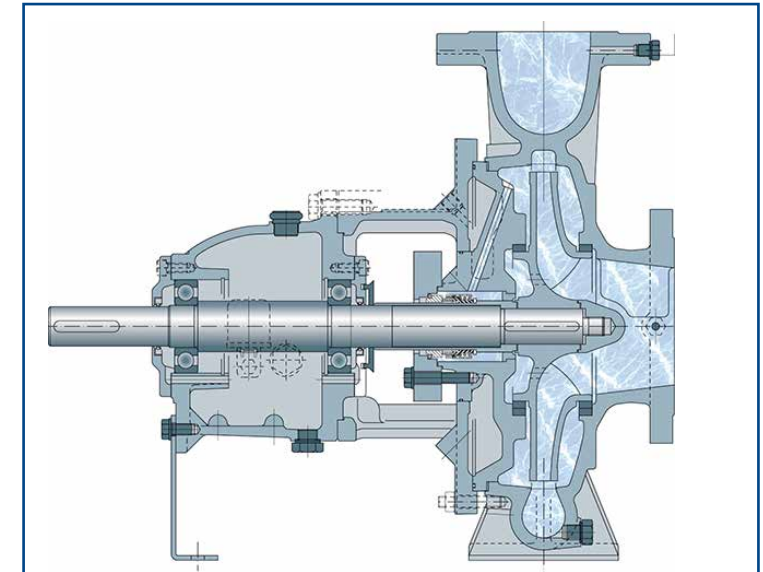
according to ISO 2858-5199



bare shaft version

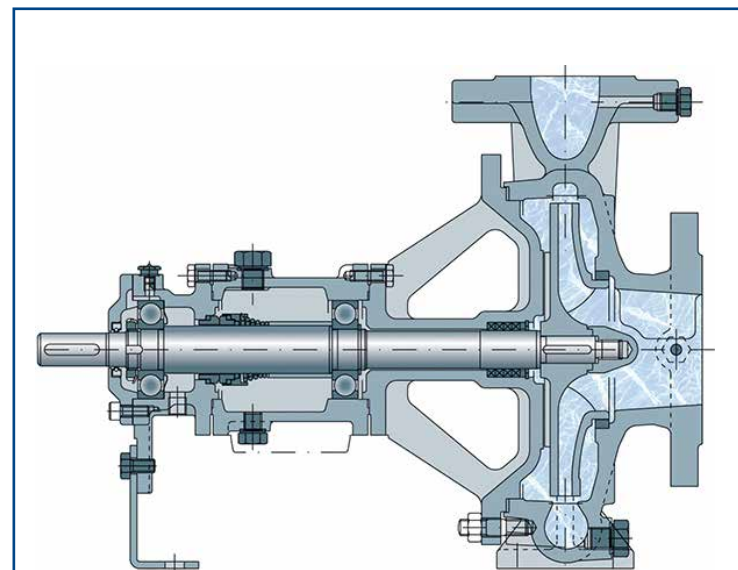
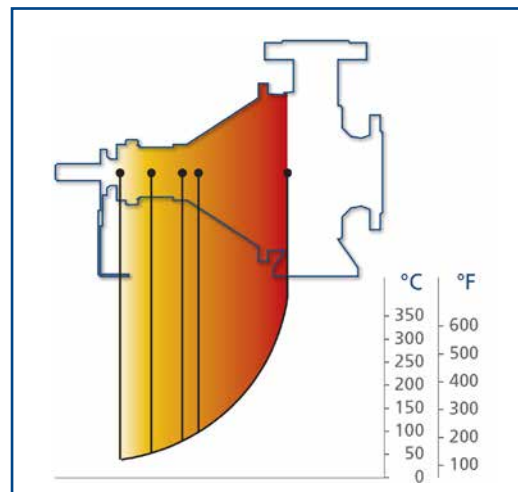


coupling and baseplate version



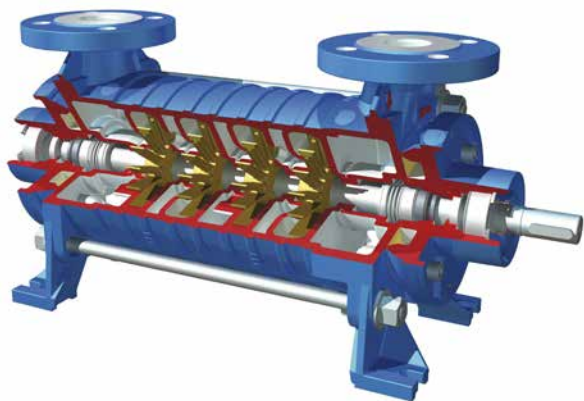
ND	mm	25÷150
Q	m ³ /h	≤ 400
H	m	≤ 150
n	rpm	≤ 3500
t	°C	≤ 350

Diathermic oil circulation pump

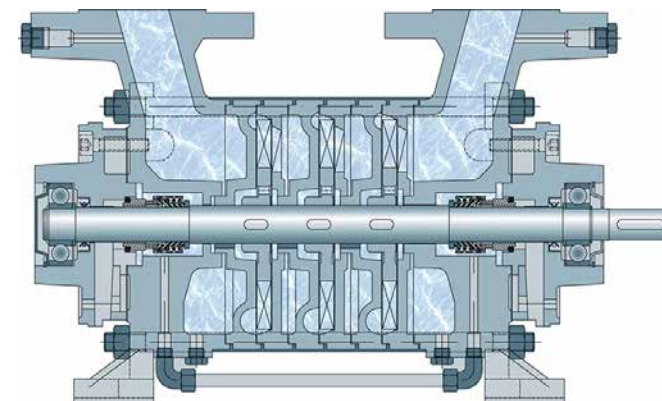


ND	mm	32÷100
Q	m ³ /h	≤ 350
H	m	≤ 100
n	rpm	≤ 3000
t	°C	≤ 350

Side channel pump

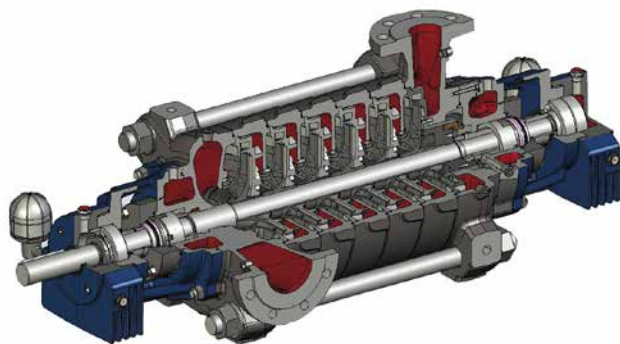


bare shaft version

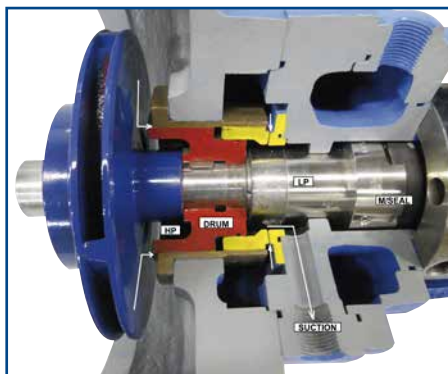


ND	mm	20÷65
Q	m ³ /h	≤ 40
H	m	≤ 300
n	rpm	≤ 1750
t	°C	≤ 160

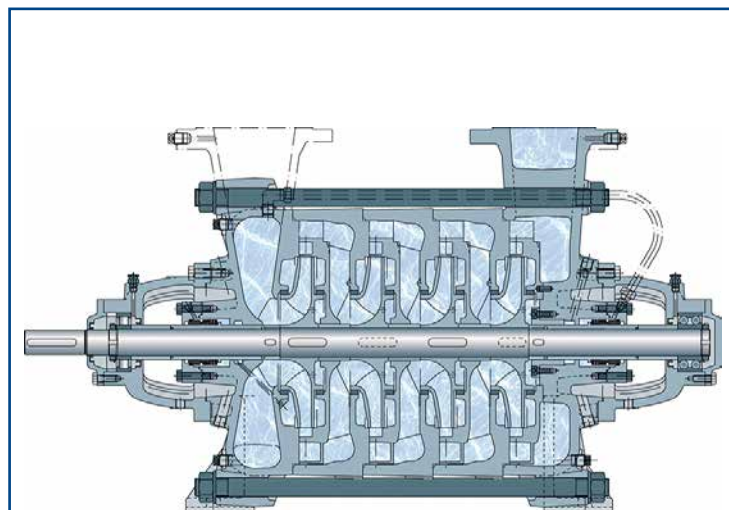
Multistage high pressure pump



bare shaft version (GH)



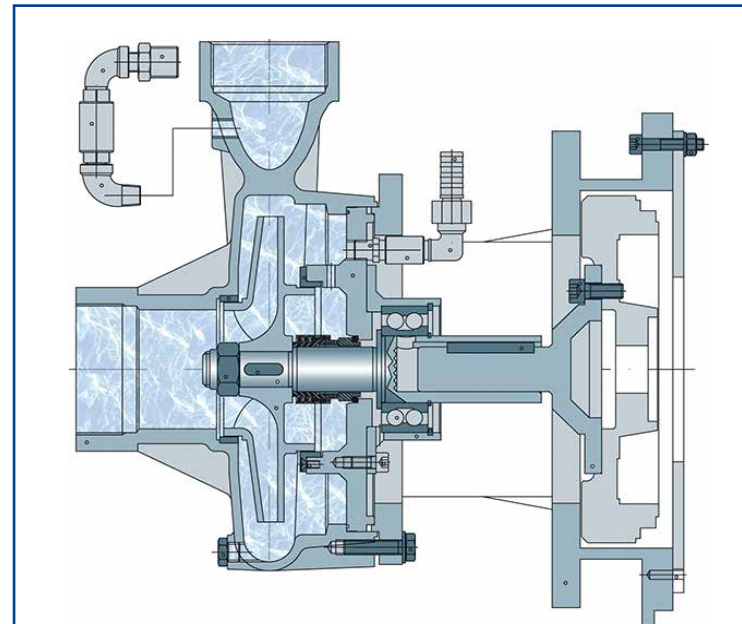
patented throttling device in order to reduce the recirculation flow from balancing drum to suction



coupling and baseplate version

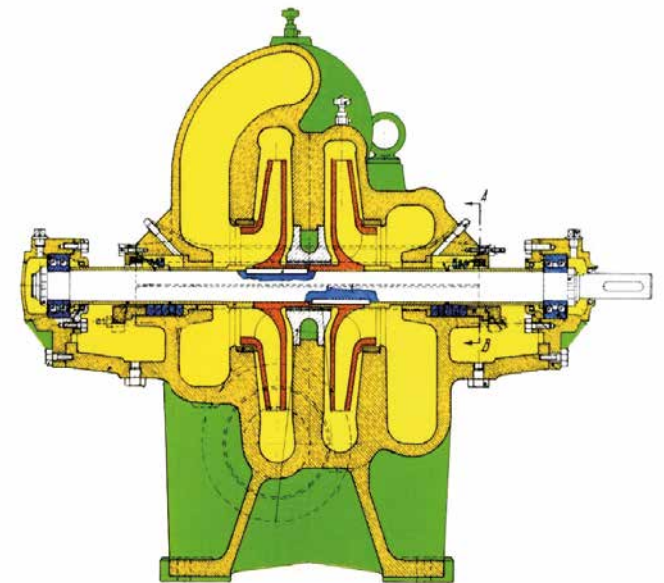
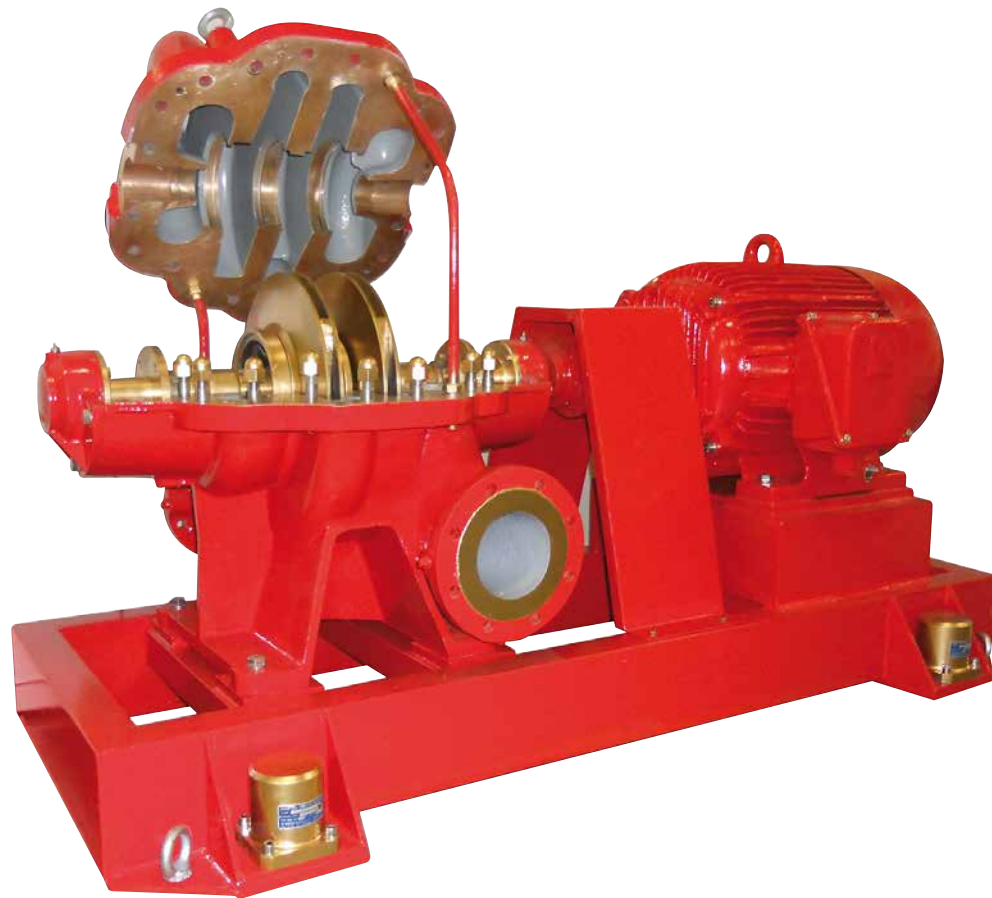
ND	mm	32÷200
Q	m ³ /h	≤ 600
H	m	≤ 850
n	rpm	≤ 3500
t	°C	≤ 200

Portable fire pump



ND	mm	70/UNI 810
Q	m ³ /h	≤ 65-75
H	m	≤ 80-30
n	rpm	3600
t	°C	≤ //

Fire fighting naval pump

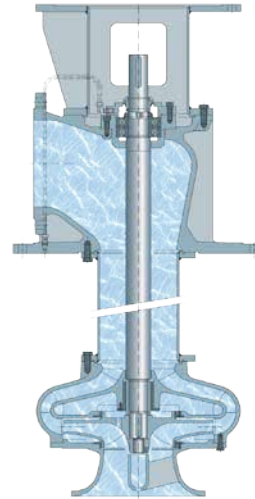


ND	mm	100÷125
Q	m ³ /h	≤ 65+130
H	m	≤ 100
n	rpm	≤ 1750
t	°C	≤ 160

Main engine lubrication pump

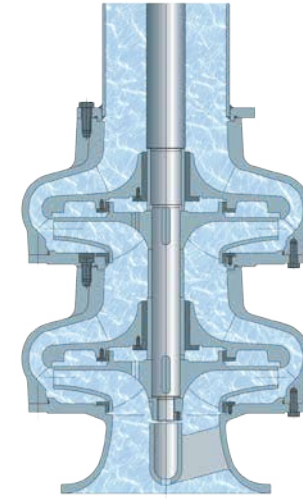


Single stage



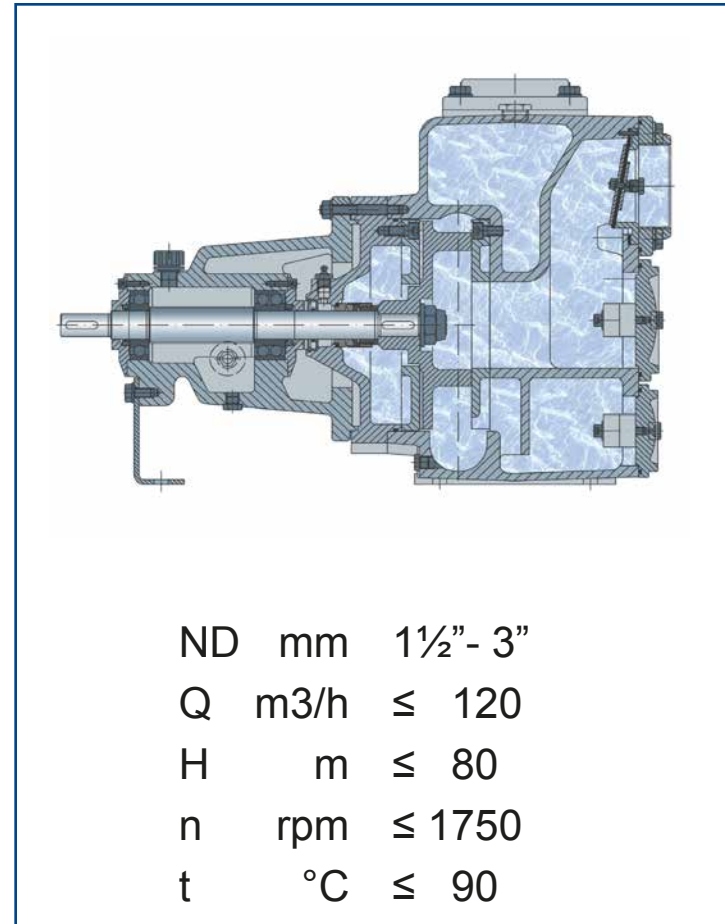
ND	mm	250
Q	m ³ /h	≤ 100-550
H	m	≤ 30-45
n	rpm	≤ 1750
t	°C	≤ 90

Double stage

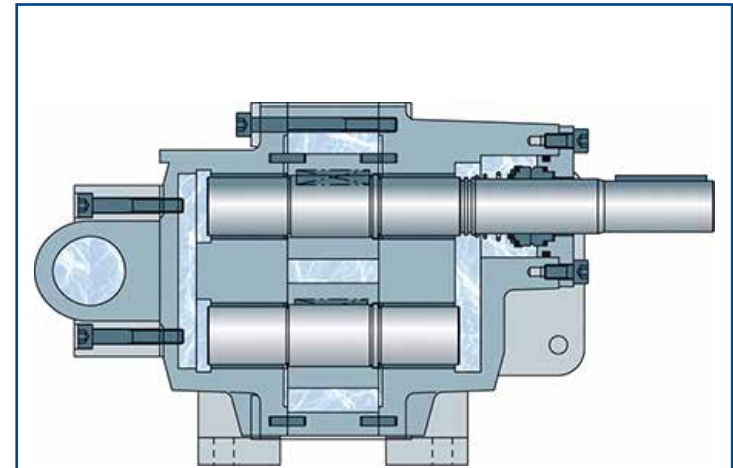
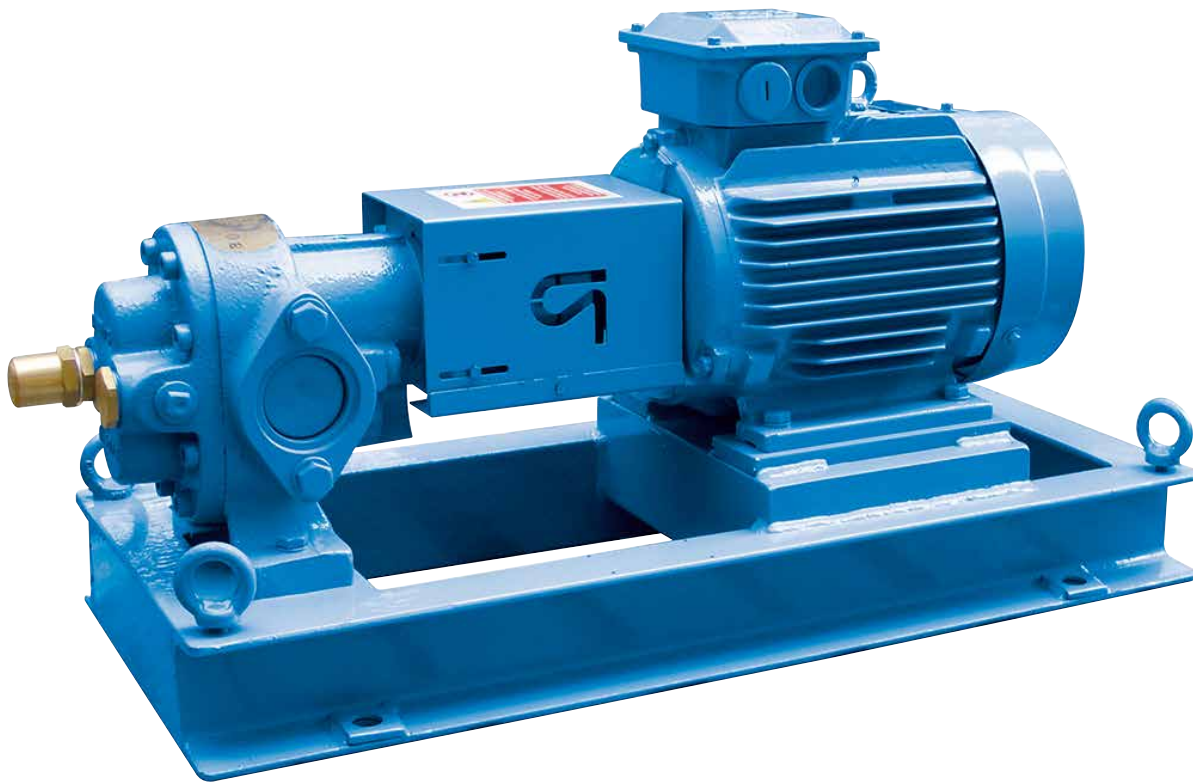


ND	mm	250
Q	m ³ /h	≤ 150-500
H	m	≤ 40-75
n	rpm	≤ 1750
t	°C	≤ 90

Self-priming pumps with open impeller

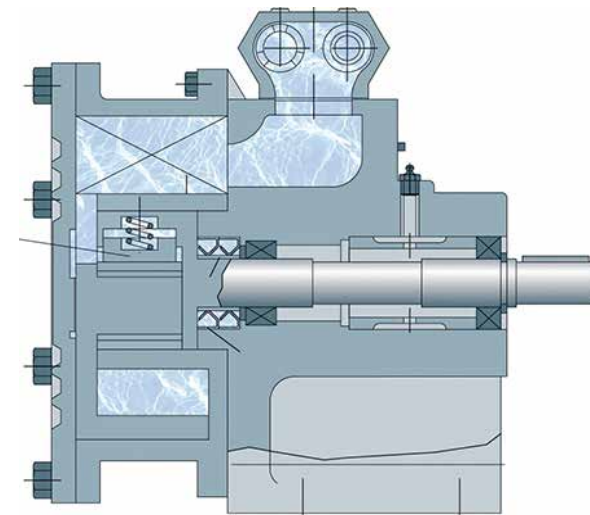
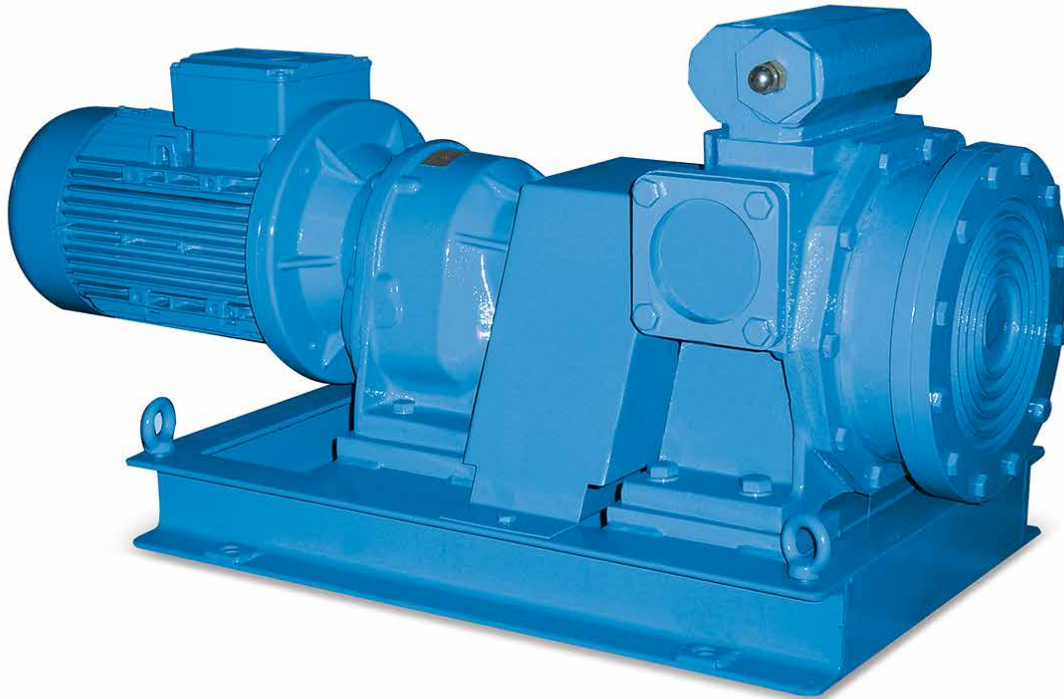


Gears pump



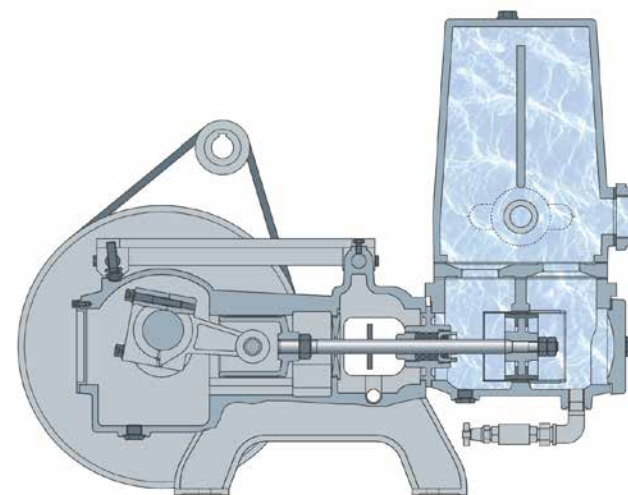
ND	mm	1/2"÷125
Q	m ³ /h	≤ 120
H	m	≤ 100
n	rpm	≤ 1750
t	°C	≤ 250

Hollow oscillating disk pump



ND	mm		25÷100
Q	m ³ /h	≤	80
H	m	≤	80
n	rpm	≤	350
t	°C	≤	160

Piston pump

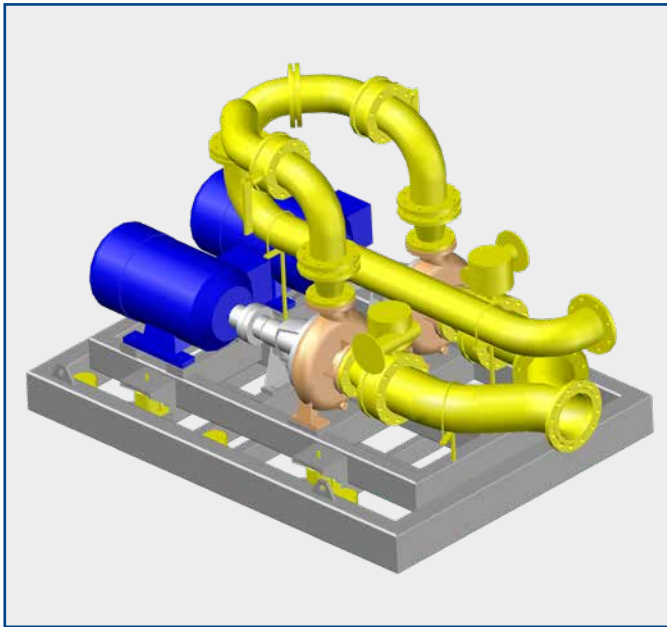


ND	=	G 1" 1/2
Q	m ³ /h ≤	5
H	m ≤	45
n	rpm ≤	1450/1750
t	°C ≤	60

Quality Tests and Procedures

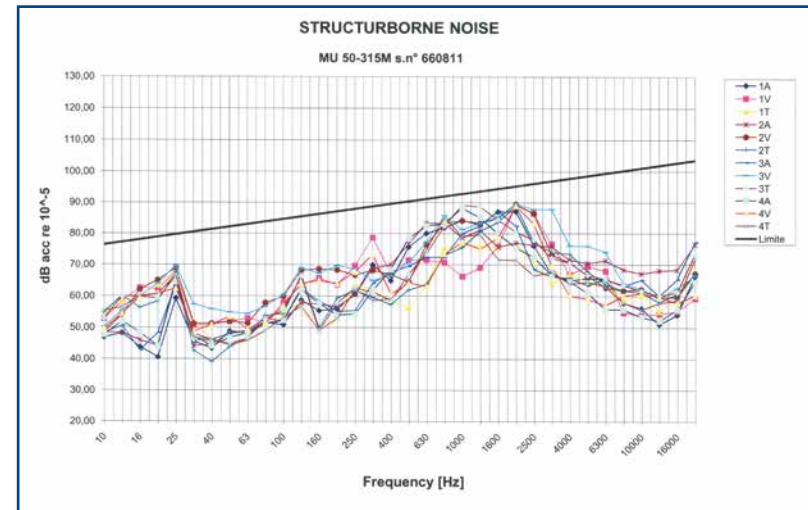
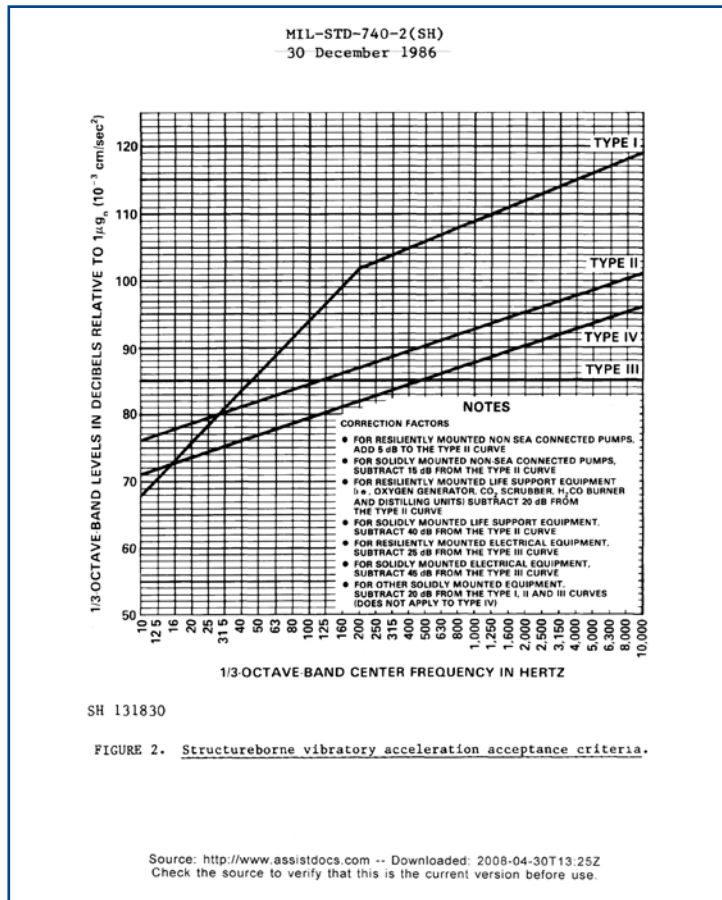
- Hydrostatic pressure testing to avoid leakage (1,5 nominal pressure - 30 mins minimum)
- Performance test at 3 working points:
 - *contractual working point*
 - *50% contractual working point*
 - *120% contractual working point*
- Bearings temperature control
- Vibration test (according to ISO 10816-1)
- Structural noise
- Wear components hardness test
- Chemical analysis/mechanical properties for casing, impeller and shaft
- Impeller balancing
- Shaft ultrasonic examination
- Magnetic particle examination
- Penetrant dye examination
- RX examination on welding piping
- Strip down test
- Motor test certificate
- Painting/Packing check
- Final documentation review

Modules



Air Conditioning Chilled - Water Module - Pump type MU 100-315

Vibration, Airborne, Strukturborne Noise Testing



Materials



Materials

- Cast Iron (Grey Cast Iron G25, Nodular Cast Iron GS400 and GS600, Ni-Resist Cast Iron)
- Bronze (Tin Bronze B10 And BZN4, Nickel-Aluminium Bronze ASTM B148-C95800)
- Martensitic Stainless Steel (AISI 410 – 420), Austenitic Stainless
- Steel (AISI 304, AISI 304 L, AISI 316 L, AISI 317 L)
- Duplex and Superduplex (ASTM A890 GR. 4a, 5a, CD4MCU)
- Special Alloys (Monel, Hastelloy, Alloy 20, Incoloy 825)

Any other material combination can be supplied.

Pompe Garbarino S.p.A.

90 years of experience

High quality standards

Easy maintenance

Customer oriented

thanks for your attention

www.pompegarbarino.com